

Refrigerant Issues

Refrigerant emissions, how important are they?

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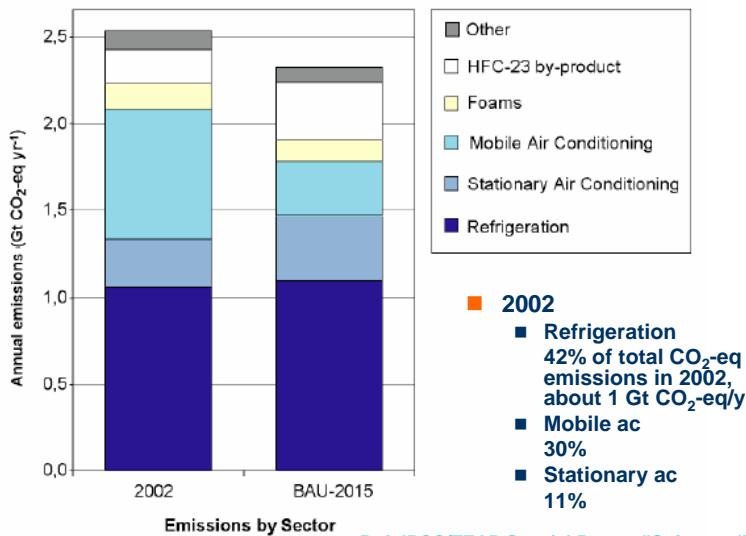
We work in close collaboration with the Norwegian University of Science and Technology (NTNU)



Outline

- Emission overview
- What options are there for reduction of direct GHG emissions?
- What are the implications of efficiency and cost?
- Example commercial refrigeration
 - German Harnish
 - IPCC
- Example mobile ac
- Example heat pump water heaters
- How will the boundary conditions influence?
- Concluding remarks

Share of Halocarbon Emissions by Sector



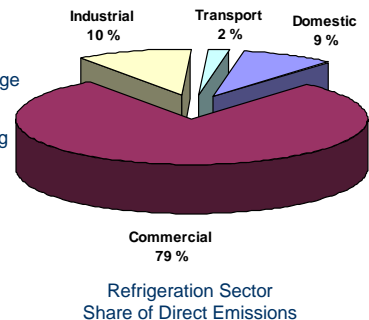
Ref: IPCC/TEAP Special Report "Safeguarding the..., 2005

Options to reduce direct GHG emissions

- **A more wide-spread use of non-HFC refrigerants with reduced or no GWP**
- **Leak-tight systems, improved containment**
- **Reduced refrigerant charge per unit of cooling capacity**
- **Recovery of refrigerant during service and end of life**
- **Reduced refrigeration capacity demand**
- **Not-in-kind technologies**

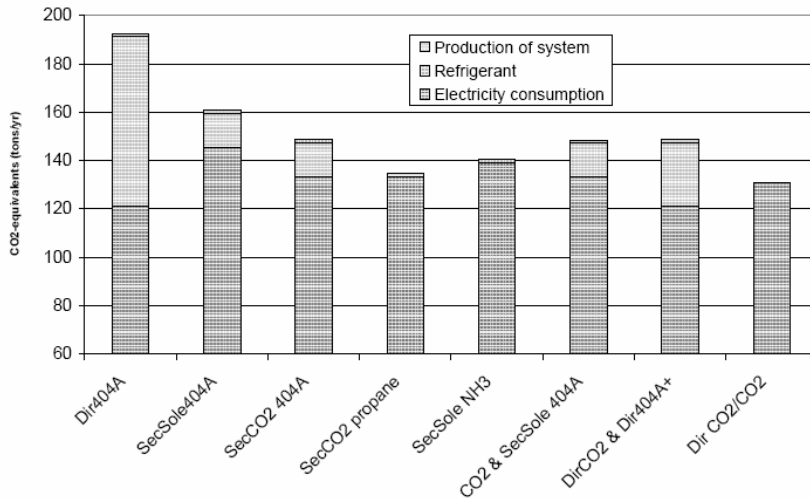
Different Applications within the Refrigeration Sector Characteristics and Share of Direct Emissions

- **Industrial**
 - Industrial refrigeration, food processing and cold storage
 - Annual refrigerant emissions 17% of banked system charge
 - NH₃ and HCFC-22 dominating refrigerants, NH₃ and CO₂ increasingly used
- **Transport**
 - Transport refrigeration systems on road, rail, sea and air
 - Relatively high emissions, 25-35% of banked system charge annually
 - CFC, HCFC and HFC refrigerants dominate. To a less extent non-HFC refrigerants, NH₃, CO₂ and HCs, are being used
- **Domestic**
 - Refrigerators and freezers for domestic use
 - Relatively low emissions and long life time (6% of banked system charge annually, lifetime 20 y)
 - HFC-134a and Isobutane (HC-600a)
 - Indirect emissions (energy efficiency) important
- **Commercial**
 - Stand-alone, condensing units and full supermarket systems
 - High emission rates, 30% of banked system charge annually
 - CFC, HCFC and HFC refrigerants dominate, but non-HFC refrigerants has been introduced (NH₃, CO₂ and HCs)



Ref: IPCC/TEAP Special Report "Safeguarding the..., 2005

Annual GHG emissions for supermarkets in Germany Case study by Harnish et al., 2003



Ref: Harnish et al, Risks and benefits using fluorinated..., 2003

Emission reduction and mitigation cost for supermarkets in Germany Case study by Harnish et al., 2003

	Emission reduction in comparison to reference [%]	Specific mitigation cost [€/ t CO ₂]
Direct evaporation HFC-404A (reference)	0	reference
Secondary sole system with HFC-404A	16	246
Secondary CO ₂ system with HFC-404A	23	130
Secondary CO ₂ system with propane	30	113
Secondary sole system with ammonia	27	162
Direct CO ₂ evaporation system for freezing and secondary sole loop for HFC-404 a in refrigeration	23	88
Direct CO ₂ evaporation system for freezing and direct evaporation HFC-404A for refrigeration	23	19
Supercritical CO ₂ direct evaporation for refrigeration and freezing	32	52

Ref: Harnish et al, Risks and benefits using fluorinated..., 2003

Assumptions for case study of for supermarkets in Germany Case study by Harnish et al., 2003

	Direct evaporation HFC-404A (reference case)	Secondary carrier loop system with sole and HFC-404A in the primary cycle	Secondary carrier loop with CO ₂ and HFC as the primary refrigerant	Secondary carrier loop system with CO ₂ and propane as primary refrigerant	Secondary carrier loop system with sole and ammonia as primary refrigerant	Direct evaporation system with CO ₂ for freezers and a HFC-404A secondary carrier loop system with HFC-404A as primary refrigerant for refrigeration	Direct evaporation of CO ₂ for freezers and direct evaporation HFC-404A for refrigeration	Direct evaporation of CO ₂ for both freezers and refrigerators (supercritical)
Electricity consumption	100	120	110	110	115	110	100	108
Investment cost	100	120	115	120	127,5	110	102	110
Maintenance cost	100	200	200	200	200	150	125	125
Leakage rate of refrigerant	100	100	100	20	20	100	75	100
Refrigerant density	100	20	20	10	10	20	50	50
Material density	100	150	140	150	160	120	100	100

Ref: Harnish et al, Risks and benefits using fluorinated..., 2003

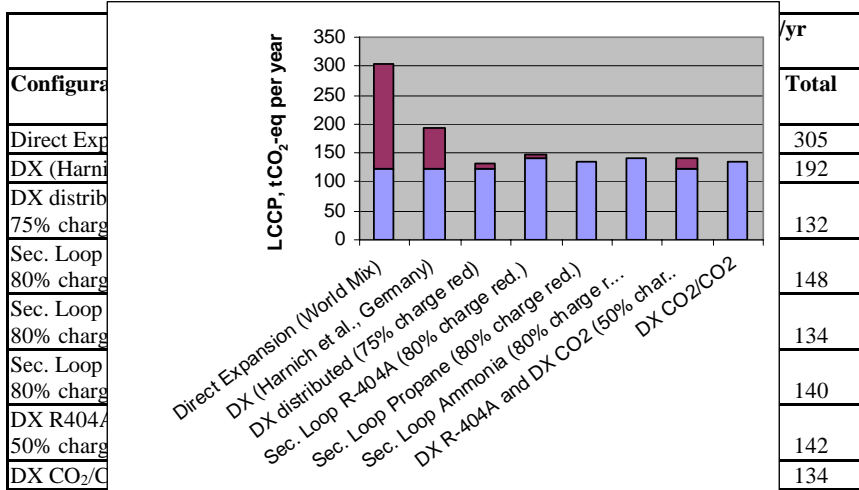
LCCP- Annual GHG emissions for supermarkets with world average as baseline Case study by IPCC/TEAP Special Report, 2005

Configuration	Refrigerant Emissions	Energy	LCCP, in tCO ₂ -eq./yr		
	% of charge/yr	Consumption	Indirect	Direct	Total
Direct Expansion (DX)	30%	baseline	122	183	305
DX (Harnisch et al. data)	11.5%	baseline	122	70	192
DX distributed					
75% charge reduction	6.5%	baseline	122	10	132
Sec. Loop R404A					
80% charge reduction	6.5%	baseline + 15%	140	8	148
Sec. Loop propane					
80% charge reduction	6.5%	baseline + 10%	134	0	134
Sec. Loop ammonia					
80% charge reduction	6.5%	baseline + 15%	140	0	140
DX R404A and DX CO ₂					
50% charge reduction	6.5%	baseline	122	20	142
DX CO ₂ /CO ₂	11.5%	baseline + 10%	134	0	134

Ref: IPCC/TEAP Special Report "Safeguarding the...", 2005

LCCP- Annual GHG emissions for supermarkets with world average as baseline

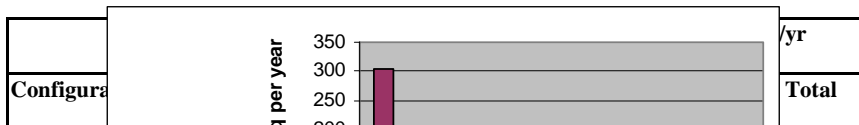
Case study by IPCC/TEAP Special Report, 2005



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LCCP- Annual GHG emissions for supermarkets with world average as baseline

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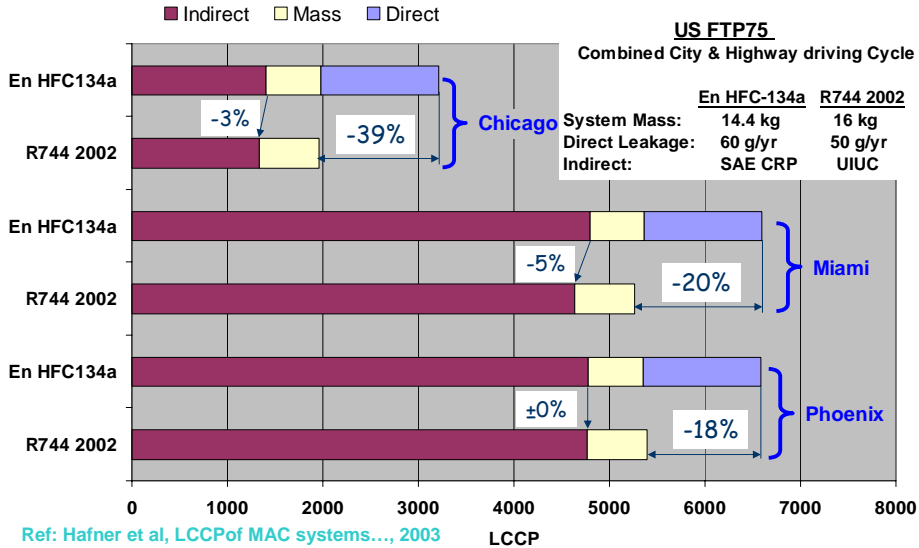


- In full supermarket systems, up to 60% lower LCCP values can be obtained by applying direct expansion systems using alternative refrigerants, improved containment, distributed systems, indirect systems or cascade systems.
- Mitigation cost was found to be in the range of 20 to 280 US\$/tCO₂-eq
- Improved energy efficiency may also lead to negative mitigation costs

Ref: IPCC/TEAP Special Report "Safeguarding the..., 2005

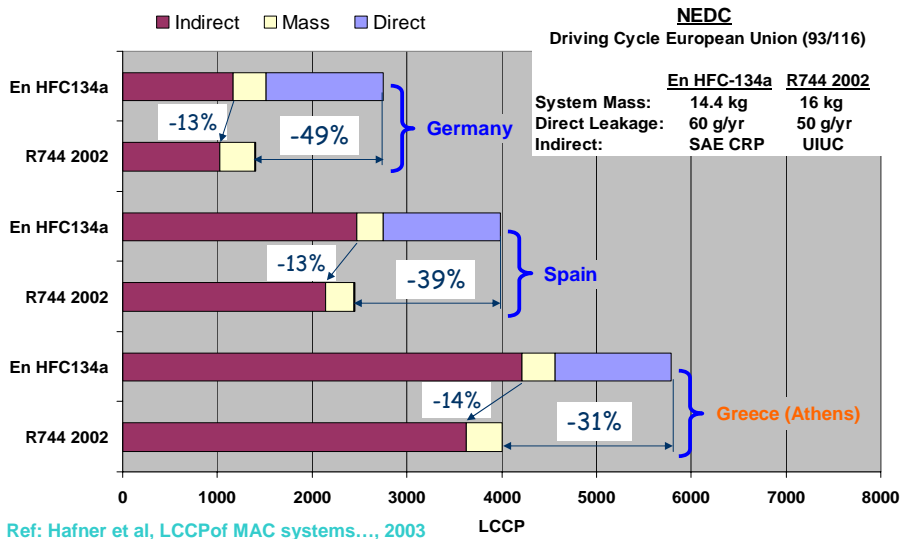
LCCP comparison Mobile Air Conditioning En HFC-134a versus 2002 R-744

US locations & US FTP75

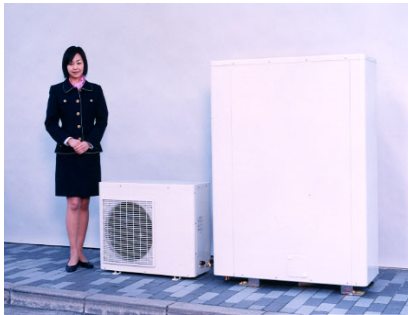


LCCP comparison Mobile Air Conditioning En HFC-134a versus 2002 R-744

European locations & NE-Driving Cycle



Possibilities to reduce GHG emissions by use of heat pumps Example- CO₂ Heat Pump Water Heaters



- Ambient air as heat source
- 4.5 kW heating capacity
- 85°C DHW temperature
- The first commercialized CO₂ heat pump – the model has been replaced by the so called “EcoCute”
- About 120.000 sold in the Japanese market in 2004
- Several manufacturers

LCCP figures, the influence of boundary conditions

- Power production GHG emissions (CO₂)
 - Vary from country to country, may be almost zero
 - Trend towards more efficient power production and CO₂-free solutions
- Cost of emission mitigation
 - What are the cost of containment?
 - How will cost of new technology develop?
- Energy efficiency
 - Improved energy efficiency
- Developing countries
 - Direct conversion from CFC to non-HFC refrigerants possible

Concluding remarks

- There is a large potential for reducing GHG emissions from direct emissions, especially from some applications
- Several alternatives exists, also long term solutions
- With more efficient power production, the relative importance of direct emissions will increase
- With increasing focus on greenhouse gas emission reductions, regulations on the use of HFC chemicals may be expected, possibly followed by phase-out targets and dates as announced by some European countries.